



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2237

Job Sheet 177028



Part No: D2237

Job Qty: 20 ea

Part Name: Striker Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 5/24/18

Description:

Type: Stock

Note: DWG REV D1 IPP C 02.05.11 Clarify IPP NG IPP D 06.05.25 Waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/24/18	0.00	0.00	Start Up Waterjet		15/05/14
100	Waterjet	20 pcs		5/24/18	0.00	0.50	Waterjet1		18/05/14
120	QC	20 pcs		5/24/18	0.00	0.00	QC8		32
130	Small Fab	20 pcs		5/24/18	0.01	0.31	Small Fab		DAS-38
140	QC	20 pcs		5/24/18	0.00	0.00	QC5		38
150	Packaging	20 pcs		5/24/18	0.00	0.00	Packaging3		JUN 9 2018
160	QC21-SA	20 Ea		5/24/18	0.00	0.00	QC21		9-80

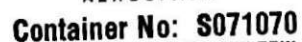
Part Op 100 - 1-Cut as per Dwg D
Descriptions: 130 - 1-Form as per drawing

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	.2000 sf (.01 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S22GA	0	174	0



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Part: D2237

Job No: 177028

Serial No/Batch: S071070

Revision:

Inspector:

Date: 05/14/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Striker Plate	0.300Inches $\pm$ 0.010	0.310 0.290	0,302	
2	Striker Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,252	
3	Striker Plate	1.550Inches $\pm$ 0.010	1.560 1.540	1,553	
4	Striker Plate	1.800Inches $\pm$ 0.010	1.810 1.790	1,799	
5	Striker Plate	0.750Inches $\pm$ 0.010	0.760 0.740	0,751	
6	Striker Plate	0.128Inches + 0.005 - 0.001	0.133 0.127	0,130	Diameter
7	Striker Plate	0.034Inches $\pm$ 0.010	0.044 0.024	0,030	

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